

## The Timken Company

4500 Mt Pleasant St. NW N. Canton, OH 44720

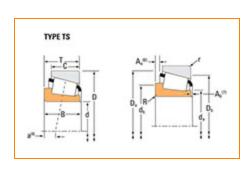
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## Part Number 97472X, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

| Spe | Specifications -  |                        |  |
|-----|---|------------------------|--|
|     | Series  | 97000                  |  |
|     | Cone Part Number  | 97472X                 |  |
|     | Design Units  | Imperial               |  |
|     | Cage Type   | Stamped Steel          |  |
|     | C1 - Dynamic Radial Rating<br>(Two-Row, 1 million<br>revolutions) <sup>1</sup>      | 147000 lbf<br>655000 N |  |
|     | C90(2) - Dynamic Radial Rating<br>(Two-Row, 90 million<br>revolutions) <sup>2</sup> | 38200 lbf<br>170000 N  |  |



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| d - Cone Bore  | 4.7244 in<br>120 mm    |
|----------------|------------------------|
| B - Cone Width | 1.9460 in<br>49.428 mm |

| Abutment and Fillet Dimensions – |   |                    |
|----------------------------------|---|--------------------|
|                                  | R - Cone Backface "To Clear"<br>Radius <sup>3</sup> | 0.14 in<br>3.6 mm  |
|                                  | da - Cone Frontface Backing<br>Diameter             | 5.51 in<br>140 mm  |
|                                  | db - Cone Backface Backing<br>Diameter              | 5.71 in<br>145 mm  |
|                                  | Ab - Cage-Cone Frontface<br>Clearance               | 0.21 in<br>5.3 mm  |
|                                  | Aa - Cage-Cone Backface<br>Clearance                | 0.28 in<br>7.1 mm  |
|                                  | a - Effective Center Location <sup>4</sup>          | 0.52 in<br>13.2 mm |

| Bas | Basic Load Ratings -  |                        |  |
|-----|---|------------------------|--|
|     | C90 - Dynamic Radial Rating (90 million revolutions) <sup>5</sup>                 | 21900 lbf<br>97500 N   |  |
|     | C1 - Dynamic Radial Rating (1 million revolutions) <sup>6</sup>                   | 84500 lbf<br>376000 N  |  |
|     | C0 - Static Radial Rating   | 109000 lbf<br>486000 N |  |
|     | C <sub>a90</sub> - Dynamic Thrust Rating<br>(90 million revolutions) <sup>7</sup> | 27600 lbf<br>123000 N  |  |

Factors

| K - Factor <sup>8</sup>                      | 0.79  |
|--|-------|
| G1 - Heat Generation Factor (Roller-Raceway) | 237   |
| G2 - Heat Generation Factor (Rib-Roller End) | 44.6  |
| Cg - Geometry Factor <sup>9</sup>            | 0.131 |

 $<sup>^{1}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

 $<sup>^2</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

 $<sup>^{3}</sup>$  These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>4</sup> Negative value indicates effective center inside cone backface.

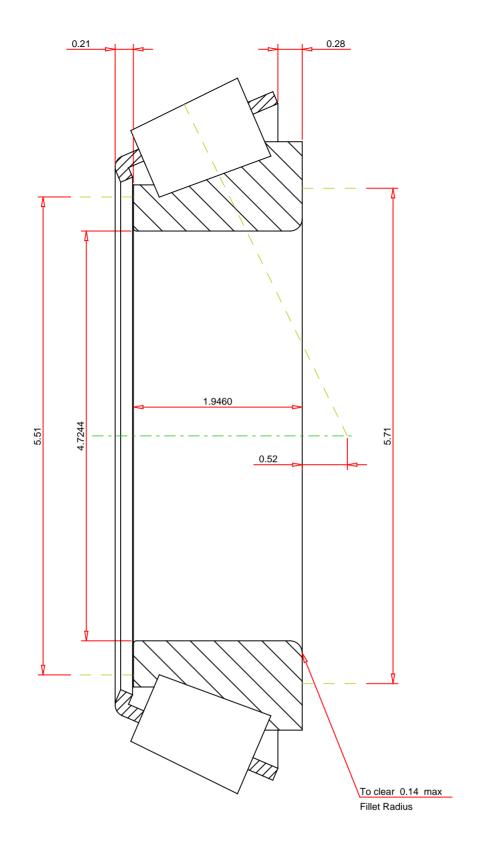
 $<sup>^{5}</sup>$  Based on 90 x 10 $^{6}$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

 $<sup>^{6}</sup>$  Based on 1 x 10 $^{6}$  revolutions L $_{10}$  life, for the ISO life calculation method.

 $<sup>^7</sup>$  Based on 90 x 10 $^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values for a single-row, C $_{90(2)}$  is the two-row radial value.

 $<sup>^8</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



## **IMPERIAL UNITS**

97472X

Number of Rollers Per Row 17 Tapered Roller Bearings - Single Cones - Imperial THE TIMKEN COMPANY

K Factor

Dynamic Radial Rating - C90 Dynamic Thrust Rating - Ca90 Dynamic Radial Rating - C1

0.79 21900 27600

84500

NORTH CANTON, OHIO USA

FOR DISCUSSION ONLY

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.