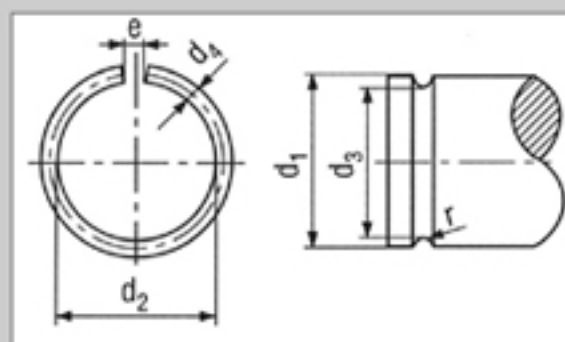


BORRING VOOR ASSEN - STAAL DIN7993A

Artikelgroep	06.2987
Materiaalsoort	ST
Kwaliteitsklasse	
Draadsoort	
Behandeling	BL
ISO	
DIN	7993A



1*	6	8	10	12	14	16	20	22	24	25	26	28	30	32	35	38
D2	5.1	7.1	9.1	10.8	12.8	14.2	17.7	19.7	21.7	22.7	23.7	25.7	27.7	29.1	32.1	35.1
D3	5.2	7.2	9.2	11	13	14.4	18	20	22	23	24	26	28	29.5	32.5	35.5
D4	0.8	0.8	0.8	1	1	1.6	2	2	2	2	2	2	2	2.5	2.5	2.5
e	1	2	2	3	3	3	3	3	3	3	3	3	3	4	4	4
r	0.5	0.5	0.5	0.6	0.6	0.9	1.1	1.1	1.1	1.1	1.1	1.1	1.1	1.4	1.4	1.4

1*	40	45	48	50	55	60	65	70	75	80	85	90	105	110	120
D2	37.1	42	45	47	51.1	56.1	61.1	66	71	76	81	86	100.8	105.8	115.8
D3	37.5	42.5	45.5	47.5	51.8	56.8	61.8	66.8	71.8	76.8	81.8	86.8	101.8	106.8	116.8
D4	2.5	2.5	2.5	2.5	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2
e	4	4	4	4	4	4	4	5	5	5	5	5	5	5	5
r	1.4	1.4	1.4	1.4	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8

1* Nom.afm. as d1